



# ROCK GREOUND COAT

## READY GRIP DTM 2K PRIMER FILLER

### RC4000

#### Product description

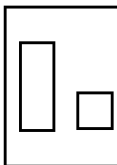







Two component primer-filler based on acrylic. Very reliable in application with minimal shrinkage and very good sanding behaviour. For the efficient repair the product is applied with 2 coats and for repairs requiring higher filling properties the product provides the opportunity to be applied in 3 coats up to 120 µm.

#### Technical characteristics

Shelf life: 36 months      Density: 1.4 g/cm<sup>3</sup>      Theoretical spreading rate: 250 m<sup>2</sup>/l at 1 µm  
 Colour: grey      Solids content: 55.0% by weight      VOC 2.1 at applied

#### Pre-treatment

Clean with ROCK degreaser  
 Sand (steel with P80, aluminium with P150-P180, galvanised steel and solvent-resistant old paintwork with P240, plastic and fiberglass with P320, primer epoxy and self-etching primer with P240)  
 Clean with ROCK degreaser.  
 Prime rather large bare metal areas with ROCK etch primer before primer filler application.

	<b>Mixing ratio</b>	Stir well before use.	
		<b>ROCK PRIMER FILLER</b>	100 (vol.)
		<b>2K ACTIVATOR</b>	25 (vol.)
		<b>ROCK REDUCERS</b>	5-10 %
	<b>Spray viscosity</b>	25 to 30 seconds ISO 4 cup at 25°C	
	<b>Potlife</b>	24 hour at 20°C	
	<b>Sprayguns</b>	<b>HVLP gravity-feed spraygun</b>	1.6 – 1.7      0.7 bar at the nozzle
		<b>Compliant gravity-feed spry</b>	1.6 – 1.8      2.0 – 2.5 bar
	<b>Application</b>	Number of spraycoats:	2      3
		Film thickness:	50 - 70 µm      80 – 120 µm
	<b>Drying</b>	Drying 4h at 25°C:	25-30min.at 60°C
	<b>Dry-Sanding</b>	P400	
	<b>Wet-Sanding</b>	P800	

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules.  
 The products are suitable for professional use only.

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